

*Date: Tuesday, 8/1/2006 11:58:43 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BASKET (A119) ARMS
Job Number : 27982	
Estimate Number : 12443	
P.O. Number : N/A	Part Number : D3518041
This Issue : 8/1/2006 S.O. No. : N/A	Drawing Number : D3518 PRELIMINARY B
Prsht Rev. : NC	Project Number : N/A
First Issue : 7/19/2006 Type : R & D SM/MED FAB	Drawing Revision : A PRELIMINARY
Previous Run : 27695	Material : N/A
Written By : <u>See Comment Below</u>	Due Date : 7/26/2006
Checked & Approved By : <u>06.08.01</u>	Qty: 2 Um: Each
Comment : EST rev. A 06.06.06 preliminary EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D23245	Strap
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)
 Strap
 batch: 25048B

2.0	D35181	FWD ARM
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
 FWD ARM
 Batch: 27983

3.0	59915K24	SS BALL JOINT ROD END
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Comment: Qty.: 1.0000 (s)/Unit Total: 2.0000 (s)
 SS BALL JOINT ROD END
 BATCH: 11101635

4.0	AN313A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)
 Bolt
 Batch: 9967

5.0	AN960JD10	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)
 Washer
 Batch: 100743

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr				

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ _____ Date: 06/08/02

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Tuesday, 8/1/2006 11:58:43 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET (A119) ARMS

Job Number: 27982

Part Number: D3518041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

Batch: 100094

13 (01)

7.0

AN316C6R

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Nut

BATCH: #17260

13 (2)

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg D3518

13 (2) 06.08.02 (2)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06.08.02 (2)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Part # D3518-041 using fine point permanent ink marker and Stock

Location: _____

With tag.

11.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

(2) 06/08/02.

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr				

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

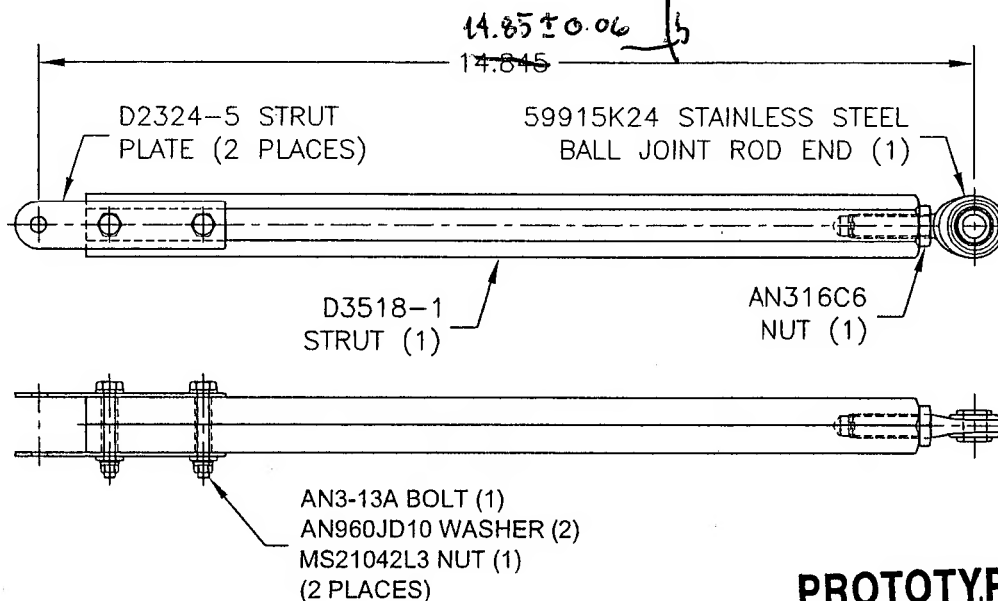
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

PRELIMINARY ISSUE

06.07.19

DESIGN B	DRAWN BY B	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3518	REV. B SHEET 1 OF 2
DATE 06.07.17	TITLE BASKET (A119) STRUT		SCALE 1:3
A	06.06.21	NEW ISSUE	
B	06.07.17	RE-DESIGN	



PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

06.07.19

D3518-041 STRUT ASSEMBLY

QTY -041	Part Number	Description
X	D3518-041	STRUT ASSEMBLY
2	D2324-5	STRUT PLATE
1	D3518-1	STRUT
1	59915K24	STAINLESS STEEL BALL JOINT ROD END
2	AN3-13A	BOLT
1	AN316C6 R	NUT
4	AN960JD10	WASHER
2	MS21042L3	NUT

NOTES:

- 1) IDENTIFY WITH DART P/N "D3518-041" USING FINE POINT PERMANENT INK MARKER

06.08.01

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27982

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